

<b>Declaration of Performance (DoP)</b>											
<b>In compliance with EU regulation 305/2011, Annex III</b>											
For the construction product					Extruded aluminium sections						
1. Unique identification code of the product type :					EN AW-6082 T6 / EN 755-9						
2. Type, batch or serial number or any other element allowing identification of the construction product in compliance with Article 11(4):					Extruded section according to 15008:2005 / EN AW-6082 T6 according to EN 755-1						
3. Use(s) of the construction product intended by the manufacturer in compliance with the applicable harmonized technical specification:					Indoor and outdoor areas of load-bearing structures						
4. Name, registered trade name or registered trade mark and contact address of the manufacturer in compliance with Article 11(5):					Hydro Extrusion Albi SAS ZA Jean Savy – France 81450 Le Garric Tel : +33 (0) 563801010 ; fax : +33 (0) 563547756 E-mail : info.profilesalbi.fr@sapagroup.com						
5. Name and contact address of the authorized representative commissioned with the tasks under Article 12 (2), if any:					Not appointed						
6. System(s) for assessment and verification of constancy of performance of the construction product in compliance with Annex V:					System 2+						
7. If the declaration of performance concerns a construction product that is covered by a harmonized standard:					The notified body (Karlsruhe Institute of Technology no. 0769) performed the initial inspection of the manufacturing plant and of factory production control, as well as continuous surveillance, assessment and evaluation of factory production control in compliance with System 2+ and issue certificate 0769-CPR confirming conformity of the factory production control with the requirements set out in Annex ZA of EN 15088:2005						
8. If the declaration of performance concerns a construction product for which a European Technical Assessment was issued:					Not applicable						
9. Performance declared:											
Essential characteristics			Performance					Harmonized technical specification			
Dimensional and shape tolerances			In compliance with standard					EN 755-9			
Mechanical characteristics			In compliance with standard					EN 755-2			
Flat profiles											
Wall thickness t (mm)		Tensile strength R <sub>m</sub> [MPa]		Yield strength R <sub>p0.2</sub> [MPa]		Elongation A [%]	Elongation A <sub>50mm</sub> [%]			HBW typical value	
		min.	max.	min.	max.	min.	min.				
≤ 5		290	NPD	250	NPD	8	6			90	
5 < t ≤ 25		310	NPD	260	NPD	10	8			95	
Hollow profiles											
Wall thickness t (mm)		Tensile strength R <sub>m</sub> [MPa]		Yield strength R <sub>p0.2</sub> [MPa]		Elongation A [%]	Elongation A <sub>50mm</sub> [%]			HBW typical value	
		min.	max.	min.	max.	min.	min.				
≤ 5		290	NPD	250	NPD	8	6			95	
5 < t ≤ 25		310	NPD	260	NPD	10	8	95			
Weldability			Class I					EN 1999-1			
Bendability			B3								
Fatigue strength			NPD					EN 1999-1-3			
Wear resistance			Table 3.1a					EN 1999-1			
Chemical composition		Elements	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	
		min	0.70	-	-	0.40	0.60	-	-	-	
		max	1.30	0.50	0.10	1.00	1.20	0.25	-	0.20	
		Elements	Ti	Ga	V	Other (each)	Other (total)	Al	Remark		
		min	-	-	-	-	-	Rest			
		max	0.10	-	-	0.05	0.15				
10. The performance of the product according to numbers 1 and 2 is in accordance with the performance declared according to number 9. Only the manufacturer under 4 is responsible for preparing this declaration of performance.											

Signed for and on behalf of the manufacturer by:

Name and function:

Frédéric Hestroffer (Quality manager)

Place, date, signature:

Le Garric, 01/11/2017

