



# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2

ZE-16083-01-00-EN15085-2021.0002.003

DVS ZERT GmbH hereby certifies that the welding company

**Hydro Extrusion Drunen B.V.**  
**Hydro Extrusion Harderwijk**  
**Industrieweg 15**  
**3846 BB Harderwijk**  
**Netherlands**

fulfills the requirements  
for the scope according to


**EN 15085-2 classification level CL1**  
**in the type of activity P**

in the range indicated in the annex.

validity: 2023-02-15 until 2026-02-14

Düsseldorf, 2023-02-15  
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) DEICHGRÄBER

  
Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

ZE-16083-01-00-EN15085-2021.0002.003

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
43	22, 23	t = 1.5 - 10 mm	BW

### Area of Application:

- New build of components for railway vehicles
- One-purpose production: single purpose production, friction stir welding of aluminium profiles.

### Responsible welding coordinator(s):

Joseph Holleman, Level A (IWT) [external] born: 1972-07-03

### 1st deputy(ies) of the responsible welding coordinator(s):

Richard Pruis, Level C born: 1971-06-21

### Others deputies:

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### Remarks:

The welding coordinator Joseph Holleman is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

### Register no.:

DVSZERT/15085/CL1/002/21/3

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.